

## UN Thread



AlTiN Coated

### UN Thread Internal & External

Size & Pitch	Cutting $\phi$	Length of Cut	OAL	# of Flutes	Shank $\phi$	AlTiN Coated Part #
2-56	.065	.125	2	3	1/8	<a href="#">RM20099</a>
4-40	.085	.180	2	3	1/8	<a href="#">RM20100</a>
6-32	.100	.218	2	3	1/8	<a href="#">RM20101</a>
8-32	.115	.250	2	3	1/8	<a href="#">RM20103</a>
8-36	.115	.250	2	3	1/8	<a href="#">RM20105</a>
10-24	.120	.312	2	3	3/16	<a href="#">RM20107</a>
10-32	.120	.312	2	3	3/16	<a href="#">RM20109</a>
1/4-20	.180	.500	2-1/2	3	3/16	<a href="#">RM20111</a>
1/4-28	.180	.500	2-1/2	3	3/16	<a href="#">RM20113</a>
5/16-18	.240	.625	2-1/2	3	1/4	<a href="#">RM20115</a>
5/16-24	.240	.625	2-1/2	3	1/4	<a href="#">RM20117</a>
3/8-16	.290	.750	3	4	5/16	<a href="#">RM20119</a>
3/8-24	.290	.750	3	4	5/16	<a href="#">RM20121</a>
7/16-14	.340	.875	3	4	3/8	<a href="#">RM20123</a>
7/16-20	.340	.875	3	4	3/8	<a href="#">RM20125</a>
1/2-13	.350	.875	3-1/2	4	3/8	<a href="#">RM20127</a>
1/2-20	.350	.875	3-1/2	4	3/8	<a href="#">RM20129</a>
9/16-12	.370	.875	3-1/2	4	1/2	<a href="#">RM20131</a>
9/16-18	.370	.875	3-1/2	4	1/2	<a href="#">RM20133</a>
5/8-11	.470	1.250	3-1/2	5	1/2	<a href="#">RM20135</a>
5/8-18	.470	1.250	3-1/2	5	1/2	<a href="#">RM20137</a>
3/4-10	.495	1.250	3-1/2	5	1/2	<a href="#">RM20139</a>
3/4-16	.495	1.250	3-1/2	5	1/2	<a href="#">RM20141</a>
7/8-9	.620	1.250	3-1/2	5	5/8	<a href="#">RM20143</a>
7/8-14	.620	1.250	3-1/2	5	5/8	<a href="#">RM20145</a>
1-8	.620	1.375	4	5	3/4	<a href="#">RM20147</a>
1-12	.620	1.375	4	5	3/4	<a href="#">RM20149</a>

Carbide Threadmills



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Tolerances	Diameter	Shank
All Sizes	+0.000, -0.002	h6